

GM 4L60, 4L60-E, 4L65-E, 4L70-E

Heavy Duty Input Shaft

Part No.

77733-11S

Fits 300mm non-reluctor units only.

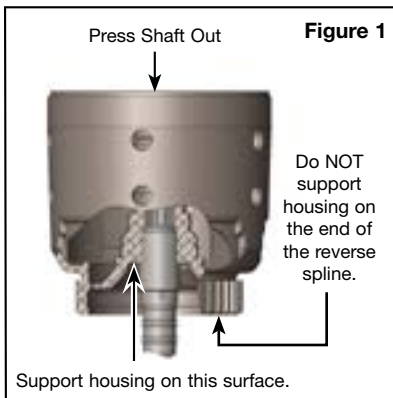
Also Available

**Input Drum Reinforcement Kit
77733-01K**

**Smart-Tech® Input Housing Kit
77733-06K**

**Smart-Tech® Input Housing Kit
with Heavy Duty Input Shaft
77733-11K** 300mm Non-Reluctor

**Billet Forward Piston
77764-01**



1. Disassembly

1. Set the input drum into a suitable press. Support the aluminum housing as indicated in (Figure 1) using an appropriate sized tube or a spare (not to be reused) 4L60 stator shaft and selective spacer (with bearing left out).

CAUTION: Not supporting the drum as indicated can result in damage to the housing.

2. Press the OE input shaft out of the housing.

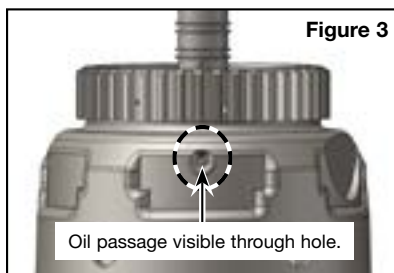
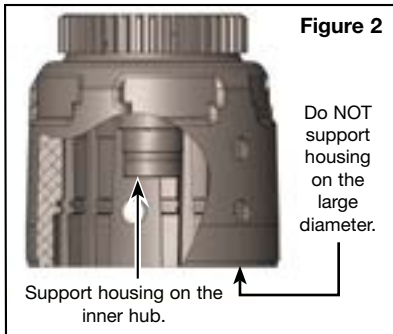
2. Installation & Assembly

CAUTION: If using the Sonnax input drum reinforcement sleeve kit 77733-01K, the shaft must be installed before the reinforcement sleeve.

1. Apply Loctite® sleeve retainer or similar product to the spline and bore of housing as well as to the splines and outer diameter of shaft.

2. Support housing at the location indicated (Figure 2).

CAUTION: Not supporting the drum as indicated can result in damage to the housing.



3. Line up the splines in the housing with splines on the shaft. Using a suitable press, install the shaft until seated. Do NOT hammer or pound the shaft into place.

4. Verify input shaft is installed all the way by looking through the housing at the location shown (Figure 3) shaft. The oil passage within the shaft should be visible through the housing.

5. Blow compressed air through all passages to remove excess Loctite®.