

4th Gear Super Hold Dual Servo Kit

Part No.

77767K

- Servo Assembly
- Steel Washer

U.S. Patent No. 5,944,627

Also Available

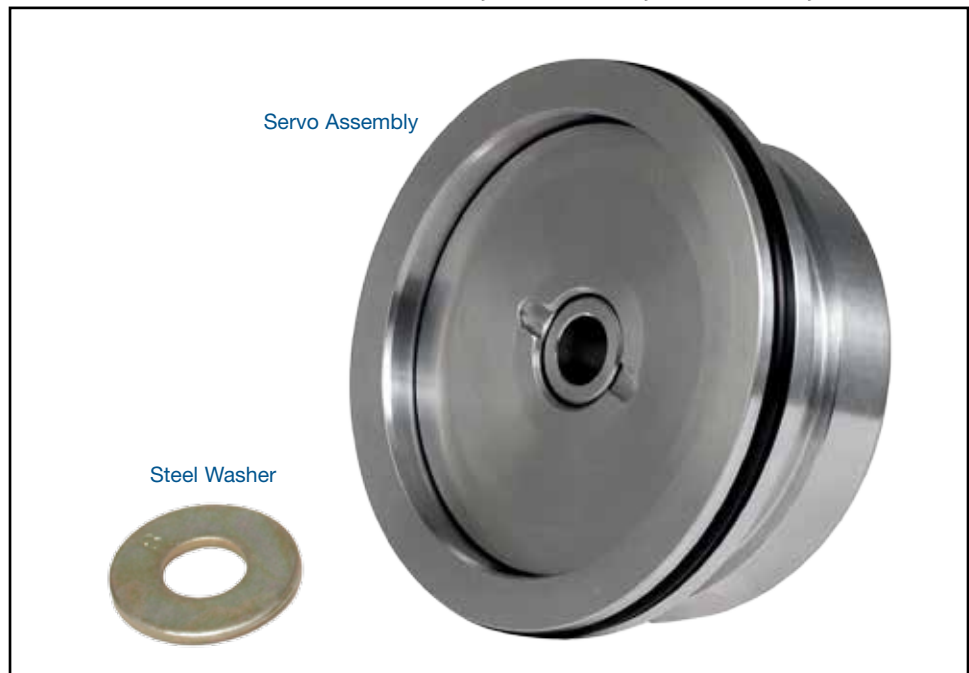
Replacement Seal Kit
77767K-SK

Servo Release Check Valve
77701-076

2nd Gear "Corvette" Ratio Servo Kit
77701-04K

2nd Gear Super Hold Servo Kit
77911-03K

GM 4L60, 4L60-E, 4L65-E, 4L70-E



1. Installation Tips

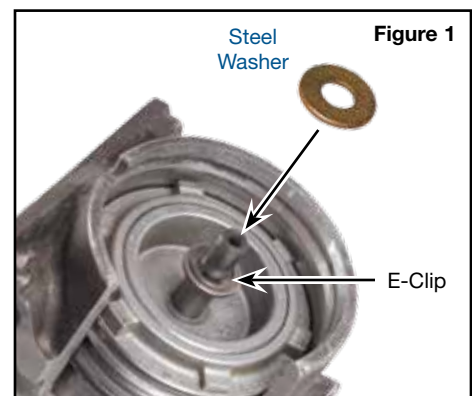
- To prevent case damage, do NOT reuse servo-to-case retaining ring with the flat sides (MY 2004 up to mid-April 2004, see GM Bulletin # 04-07-30-025A).
- If servo travel is insufficient, the band will not be able to fully release. Verify drum rotation by looking up into the case near the manual shaft while turning the output shaft. The drum should rotate freely inside the band.
- To cushion the 1-2 shift and reduce the 3-2 downshift clunk, install additional cushion spring (GM part # 8681195).

2. Disassembly

- a. Remove OE servo assembly.
- b. Discard 4th piston and cover.

3. Assembly

- a. Install Sonnax steel washer on top of E-clip on servo pin (Figure 1).
- b. Install Sonnax servo assembly WITHOUT seals. Ensure servo release spring is on the pin.



NOTE: The Sonnax super hold servo is compatible with all OE and Sonnax 2nd gear piston assemblies. If any other type of aftermarket 2nd apply piston is used, clearance for the outer diameter of the Sonnax steel washer over the full travel of the apply pin must be verified.

3. Assembly (continued)

c. Set pin travel using one of the two methods outlined below.

• Method 1, Set Pin Travel (With Dial Indicator)

- Install the 2nd gear servo assembly, 4th gear servo assembly and retaining ring into case.
- Set up dial indicator as shown in **Figure 2**.
- Depress the servo cover and measure the distance the cover travels.
- Grind the pin tip as necessary to achieve .075-.125" of servo travel.

NOTE: It is important to maintain a spherical tip radius when grinding the pin. The inner hole of a 3/8" flat washer cut in half makes a good gauge for this (**Figure 3**).

• Method 2, Set Pin Travel (Using GM Tool # J33037)

When using GM part # J33037, follow the instructions included with the tool.



WARNING: The Sonnax 4th gear super hold servo 77767K will reduce pin travel by .050" (**Figure 4**). Therefore it is necessary to compensate when using GM tool # J33037. For example, change pins or grind pin tip to set pin length so gauge line is near the outside edge (short pin) side of the window on GM tool # J33037 (as if the pin was the shortest allowable). When assembled, the resulting pin travel will be .075". From this point, measure the length of the pin with calipers and remove up to .050" additional material to set pin travel in the desired range of .075-.125".

NOTE: When using GM pin checking tool #J33037, the tool gauge slot window represents about .050" in pin travel.

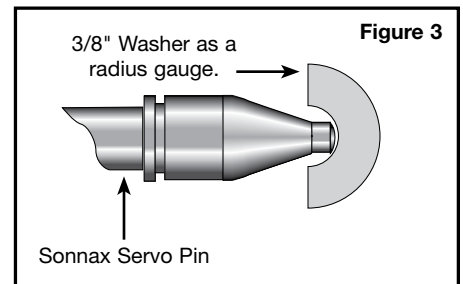


Figure 4

Line Location	OE 4th Gear Servo	Sonnax Super Hold 4th gear servo 77767K
White line at short pin side of window	.125" travel	.075" travel
White line at center of window	.100" travel	.050" travel
White line at long pin side of window	.075" travel	.025" travel

4. Final Assembly

- Install and lubricate all seals.
- Install and lubricate 4th servo O-ring.
- Install the 2nd and 4th servo assemblies into the case.
- Install the servo retaining ring (see Installation Tips on page 1).
- Verify retaining ring is fully seated in case.

5. Air Test Servo

- When air checking during overhaul (and pump removed), check for leaks of 3rd clutch oil at the OE 3rd accumulator checkball capsule (No. 2 in **Figure 5**).
- No. 1 in **Figure 5** is orifice to spray lube oil onto 2-4 band. Some leakage here is normal.



WARNING: Do not air test 4th apply unless band and drum are in place, otherwise 4th apply seals may come out of position.

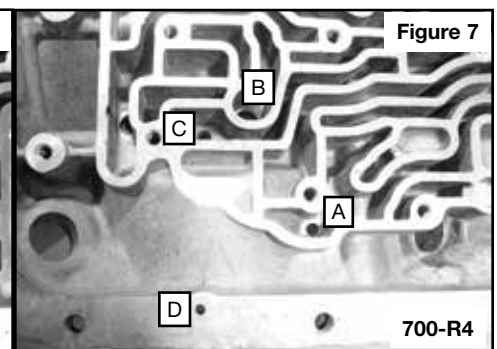
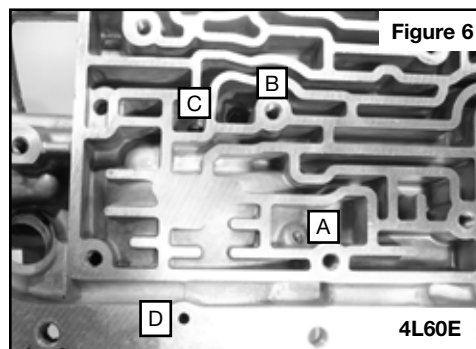
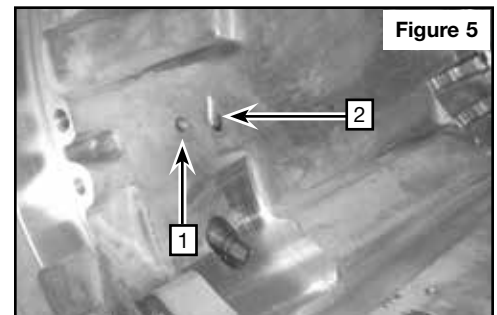


Figure 6 & 7 Illustration Reference: A. 2nd Feed; B. 3d Accumulator; C. 4th Feed; D. Exhaust