

Oversized Solenoid Pressure Regulator Valve Kit



Part No.

95740-64K

- Valve
- Spring
- End Plug
- O-Rings (2) 1 extra



NOTE: Kit is not compatible with ZF6HP19/26/32 (Gen. 1) units. To differentiate between Gen. 1 and Gen. 2 valve bodies, refer to ZF Identification Guide at www.sonnax.com.

Tool Kit



Part No.

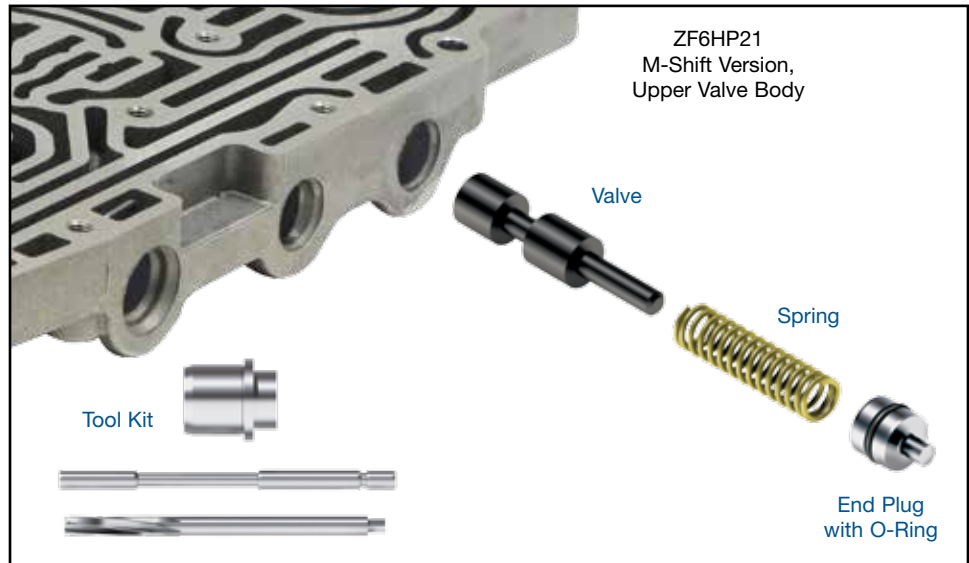
F-95740-TL17

- Reamer
- Reamer Jig
- Guide Pin

NOTE: Sonnax "F-Tool" kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at www.sonnax.com.

F-95740-TL17 can also be used to install ZF6HP21/28/34 (Gen. 1) Sonnax oversized solenoid pressure regulator valve kit **95740-17K**.

ZF6HP21, ZF6HP28, ZF6HP34



1. Disassembly

- Remove OE end plug retainer and save for reuse.
- Remove and discard OE end plug, spring and valve.

2. Bore Reaming

Ream solenoid pressure regulator bore (for reaming instructions/reamer care, please visit www.sonnax.com). Sonnax reaming tool kit **F-95740-TL17** and **VB-FIX** are required for this operation.



NOTE: Due to tooling lengths, leave 1.5" gap between **VB-FIX** face and valve body for this bore (**Figure 1**).

3. Installation & Assembly

- Ensure all debris has been removed from valve bore and valve body.
- Install Sonnax valve, stem outboard as shown.
- Install Sonnax spring.
- Install Sonnax O-ring into groove of Sonnax end plug. Lubricate and roll on clean, flat surface to size O-ring into groove.
- Install the Sonnax end plug and secure with OE retainer.

4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 14 and 18 in-Hg.

