

## Oversized Lubrication Control Valve Kit



**Part No.**

**95740-11K**

- Valve
- End Plug

**NOTE:** Kit is NOT compatible with ZF6HP21/28/34 (Gen.2) units. To differentiate between Generation 1 and Generation 2 valve bodies, refer to ZF Identification Guide at [www.sonnax.com](http://www.sonnax.com).

## Tool Kit



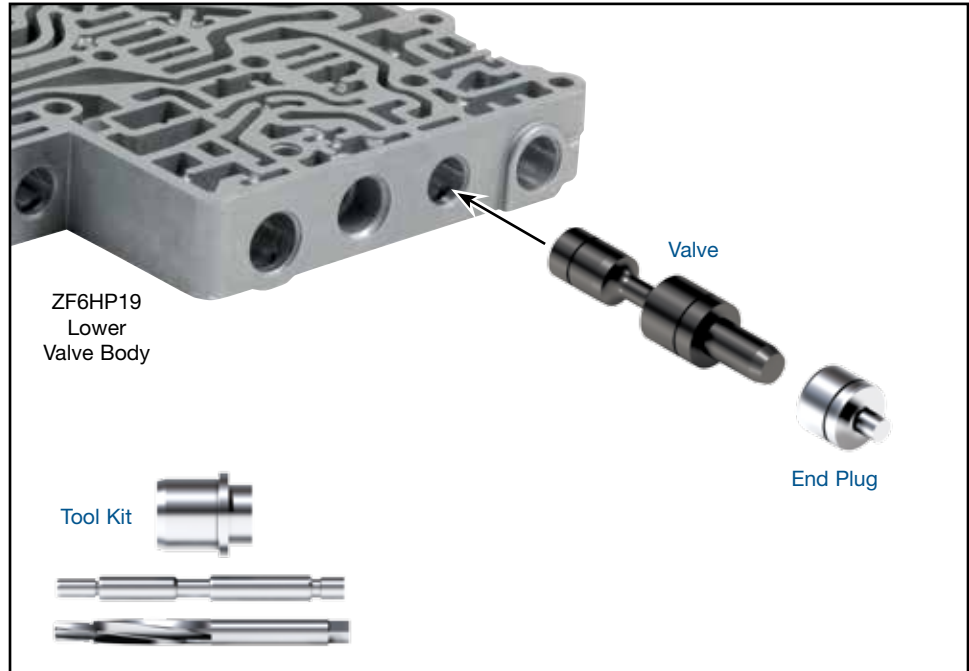
**Part No.**

**F-95740-TL11**

- Reamer
- Reamer Jig
- Guide Pin

**NOTE:** Sonnax “F-Tool” kits designed to service a specific bore require the VB-FIX, a self-aligning valve body reaming fixture. More information and instructions can be found online at [www.sonnax.com](http://www.sonnax.com).

## Ford 6R60, 6R75, 6R80; ZF6HP19, ZF6HP26, ZF6HP32



### 1. Disassembly

- Remove and discard OE lubrication control valve and end plug.
- Keep OE retainer clip and spring for reuse.

### 2. Bore Reaming

Ream lubrication control bore (for reaming instructions/reamer care, please visit [www.sonnax.com](http://www.sonnax.com)). Sonnax reaming tool kit F-95740-TL11 and VB-FIX are required for this operation.

### 3. Installation & Assembly

- Be certain all debris has been removed from the valve bore and valve body.
- Install Sonnax oversized lubrication control valve.
- Reinstall OE spring.
- Install Sonnax oversized end plug.
- Reinstall OE retaining clip.

### 4. Final Testing

Vacuum testing at the port(s) indicated holds the recommended minimum 16 in-Hg.

